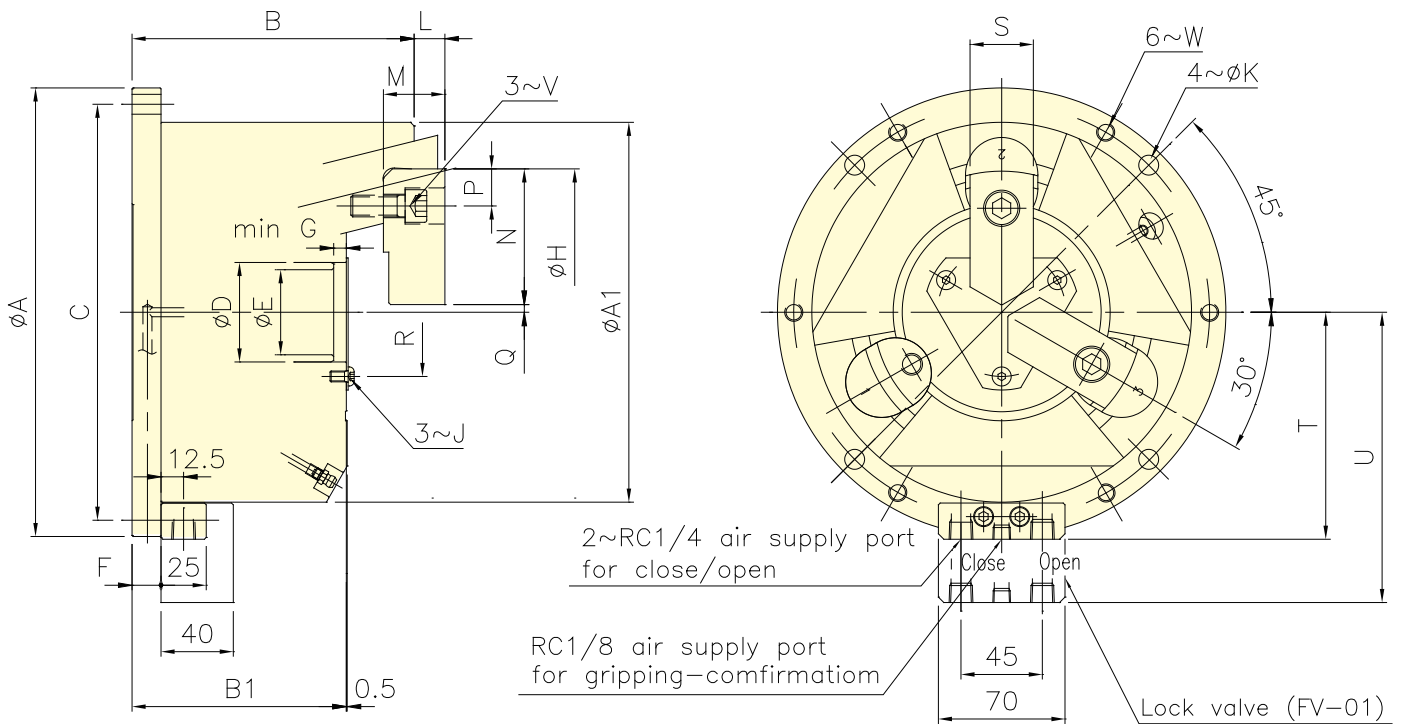




### Application/customer benefits

- It's a stationary chuck with workpiece can do radial clamp and axial pull-down at the same time, which able to closer surface of the chuck. For drilling, milling and other machines.
- Can cooperate with the airtight detection, and axial position confirm, suitable for the precision of large length size process.
- The body with heat treatment and the organization of cylinder pull-down, and fine boring, which guarantee to the high clamping precision and durability, it's suitable for heavy duty machining.



\* Subject to technical changes.

### Specifications

Model	Jaw stroke (Dia.) (mm)	Chucking Dia. (mm)		Max. clamping force kN		Max. pressure kg/cm <sup>2</sup>		Min. pressure (kg/cm <sup>2</sup> )	Air consumption lit (at 6.0 kgf/cm <sup>2</sup> )	Weight (kg)
		Max.	Min.	Pneumatic (at 6.0kgf/cm <sup>2</sup> )	Hydraulic (at 13.0kgf/cm <sup>2</sup> )	Pneumatic	Hydraulic			
* SU-304	3	60	5	6.7	16	6	13	2	0.26	7.4
* SU-306	5	105	31	18.5	40	6	13	2	0.58	18
* SU-308	5	132	32	37	80	6	13	2	1.02	31.5

### Dimensions

Model	A(h7)	A1	B	B1	C	D(H6)	E	F	G	H(H6)	J	K	L max.	L min.	M	N	P	Q max.	Q min.	R	S	T	U	V	W
* SU-304	148	110	101.5	83.5	130	32	24	15	4.5	84	M5	9	7	1	17	40	9.5	2.75	1.25	42	20	75.5	110.5	M6	M8x1.25
* SU-306	206	168	136.5	104	188	35	25	18	6	129	M5	11	15	5	30	50	17	15.75	13.25	49	30	104.5	139.5	M10	M10x1.5
* SU-308	248	210	155	118	230	55	45	18	7	156	M6	11	17	7	34	63	20.5	16.25	13.75	71	35	125.5	160.5	M12	M10x1.5

\*model produced only by order.